

CNC Miller

£25,000 to £36,000 Inc double days shift allowance

£25,000 to £40,000 Inc night shift allowance

Who are Permal?

Permal are an expanding company who are investing in the local community by opening a machine shop and creating 100 new jobs in the heart of Gloucester.

Since 1937 we've pushed the boundaries of material technology, solved challenging problems and, above all, kept people safe. Our advance materials are used across the world and across multiple industries. We've protected the Royal Navy and safeguarded Underground passengers. We've shielded NATO military convoys and reinforced commercial airline cockpits. Our dedication to precision and performance is constant whether providing the NHS with vital supplies in a crisis or making mission-critical materials for NASA. Decades of experience have taken us from helping the Spitfire to soar to keeping every F1 team on track. We've always risen to the challenge.

The Role

An exciting time to join a fast-growing company where opportunities have arisen for CNC Millers working within the machine shop.

CNC machining centre setter/operator preferably with good knowledge of Haas controls (not essential). The Individual will be responsible for setting and operating the CNC machining centres and editing programs if required. The production operative will work safely on several machines or processes and will be expected to meet set production and quality targets.

Benefits

- 34 days of annual leave, including Bank Holidays
- 3% Employer Pension Contribution
- Income protection scheme and Private medical cover
- Cycle to work scheme

Required Skills

- Candidate should be able to demonstrate at least 3 years' experience in setting and operating CNC machining centres in a fast-paced production environment. Programming is primarily done offline so operators should only need to perform basic editing functions from time to time.
- Candidates from a manual milling background looking to make a change to CNC machining will also be considered. Training will be provided internally and through external courses.
- Candidates will be responsible for setting and operating machines based on standard setting sheets linked to each job and ensuring all parts conform to drawing and instructions.

- Knowledge of setting and operating 4 and 5 axis trunnions will be highly advantageous as will setting and operating CNC routers.
- Knowledge of machining composite materials (desirable). The parts will generally be machined from composite materials produced by the Diamorph group. These materials will all be machined using extraction or LEV (Local Exhaust Ventilation) and cannot be cut with coolant.
- Operators self-inspect their work with operation First Off's having a secondary inspection performed by a fellow operator before being signed off. As such, it is expected that skilled operators will be confident in the use of standard hand-held inspection equipment with knowledge of CMM and Shadowgraph use considered an advantage.
- Experience of working in a target driven production environment.
- Furthermore, as skilled machinists it is expected that they will be able to read and interpret engineering drawings with a good understanding of the related G,D & T symbols and how they apply to the part.

Responsibilities

- Ensure any activities you carry out are done with Health and Safety criteria at the forefront – i.e ensure Safe Working Procedures, Risk Assessments and Lock out/Tag Out procedures are read and understood before operating any equipment on site.
- Raise any performance or H&S issues immediately with the shift leader or supervisor.
- Meet production and quality criteria on a daily basis.
- Ensure documentation is completed fully and accurately when performing any duties on the shop floor.
- Carry out quality checks on products and record the information accurately.
- Make suggestions on how to improve the processes in relation to production quality or manufacturing time.
- Maintain a high level of housekeeping standards in any area you operate
- Assist in training and mentoring new operatives and apprentices in that cell
- To carry out additional reasonable duties as required by business needs.

Skills & Abilities

Good communication and numeracy skills and can be proactive and flexible.

Permal is a part of the Diamorph Group

Diamorph group supply advanced material solutions that ensure high performance and peace of mind in extremely demanding industrial applications and environments. The group consists of two manufacturing companies based in Manchester, United Kingdom, and Horni Briza, Czech Republic, with sales offices and staff in a further four countries.

The Diamorph group engages in development, manufacturing and sales of high-performance products in the areas of fire protection, high temperature process industries, transportation and industrial composites and the customers can be found in more than 60 countries.

Like the sound of us? We're always interested in hearing from applicants who would love the opportunity to work with us. Please send us an email, attaching your current CV to jobs@permali.co.uk and we will get back to you as soon as possible.