

## Manual Miller

**£25,000 to £36,000 Inc double days shift allowance**

**£25,000 to £40,000 Inc night shift allowance**

### Who are Permal?

Permal are an expanding company who are investing in the local community by opening a machine shop and creating 100 new jobs in the heart of Gloucester.

Since 1937 we've pushed the boundaries of material technology, solved challenging problems and, above all, kept people safe. Our advance materials are used across the world and across multiple industries. We've protected the Royal Navy and safeguarded Underground passengers. We've shielded NATO military convoys and reinforced commercial airline cockpits. Our dedication to precision and performance is constant whether providing the NHS with vital supplies in a crisis or making mission-critical materials for NASA. Decades of experience have taken us from helping the Spitfire to soar to keeping every F1 team on track. We've always risen to the challenge.

### The Role

An exciting time to join a fast-growing company where opportunities have arisen for Manual Millers working within the machine shop.

Skilled conventional miller required to work on a variety of production machinery. While the role is primarily to set and run turret and bed mills, experience on centre lathes is also beneficial. Knowledge of using Prototrak controls will be advantageous.

The production operative will work safely on a number of machines or processes and will be expected to meet set production and quality targets on a daily basis.

### Benefits

- 34 days of annual leave, including Bank Holidays
- 3% Employer Pension Contribution
- Income protection scheme and Private medical cover
- Cycle to work scheme

## Required Skills

- Manual Millers should have a formal apprentice qualification with ideally 3-5 years experience of working in a production environment, or 5-7 years of working on a manual milling machine (turret mills or bed mills) in a production environment.
- Ability to setup and machine a range of features on parts such as tapers, slots, radiused grooves to name a few. Be able to consider methods to setup and clamp parts to achieve desired features.
- Must be confident in their abilities to calculate angles, radii to meet customer drawing features. Ability to design and where necessary make tooling to aid in the machining of specific features will be highly advantageous.
- Knowledge of machining composite materials (desirable).
- Setting and operating radial arm drills and pedestal drills is also required.
- Manual Millers self-inspect their work with operation First Off's having a secondary inspection performed by a fellow operator before being signed off. As such, it is expected that skilled operators will be confident in the use of standard hand-held inspection equipment with knowledge of CMM and Shadowgraph use considered an advantage.
- Experience of working in a target driven production environment.
- It will be the Manual Millers responsibility to be able to read and interpret engineering drawings with a good understanding of the related G, D & T symbols and how they apply to the part.

## Responsibilities

Ensure any activities you carry out are done with Health and Safety criteria at the forefront. Maintain and Meet production and quality criteria daily, whilst ensuring documentation is completed accurately.

## Skills & Abilities

Good communication and numeracy skills and can be proactive and flexible.

## Permal is a part of the Diamorph Group

Diamorph group supply advanced material solutions that ensure high performance and peace of mind in extremely demanding industrial applications and environments. The group consists of two manufacturing companies based in Manchester, United Kingdom, and Horni Briza, Czech Republic, with sales offices and staff in a further four countries.



The Diamorph group engages in development, manufacturing and sales of high-performance products in the areas of fire protection, high temperature process industries, transportation and industrial composites and the customers can be found in more than 60 countries.

**Like the sound of us? We're always interested in hearing from applicants who would love the opportunity to work with us. Please send us an email, attaching your current CV to [jobs@permali.co.uk](mailto:jobs@permali.co.uk) and we will get back to you as soon as possible.**