

## Quality Inspector

### Full-time, Permanent

### Job details

**Salary**

£22,000 - £24,000 a year

**Job type**

Full-time

Permanent

### Full Job Description

**Who are Permali?**

Permali is an expanding company, and due to this we are creating over 80 new job opportunities at our site in the heart of Gloucester in 2022. This exciting new phase of expansion means we are looking for talented skilled and semi-skilled individuals from Gloucester and surrounding areas to join us and help us manufacture award winning advanced materials.

Since 1937 Permali have pushed the boundaries of material technology, solved challenging problems and, above all, kept people safe. Our advance materials are used across the world and across multiple industries. We've protected the Royal Navy and safeguarded Underground passengers. We've shielded NATO military convoys and reinforced commercial airline cockpits. Our dedication to precision and performance is constant whether providing the NHS with vital supplies in a crisis or making mission-critical materials for NASA. Decades of experience have taken us from helping the Spitfire to soar to keeping every F1 team on track. We've always risen to the challenge.

**The role**

Aligned to Quality department you will be responsible for day-to-day internal inspection of manufactured and supplied parts and materials working on a rotating shift pattern to meet production demands.

**Benefits**

- 34 days of annual leave, including Bank Holidays
- 3% Employer Pension Contribution
- Income protection scheme and Private medical cover

**Responsibilities**

- Inspection of partially and fully completed assemblies, to engineering requirements.
- Conduct patrol inspection across process areas, to ensure compliance to drawing and process.

- Raise Non-conformances detected within goods-in inspection and support production-detected nonconformities when required.
- Work closely with Inspection team leader, process engineers and quality team to identify corrective solutions when out of specification issues are identified
- Provide ad-hoc business support against specific demand for inspection/measurement of product where required.
- Review completed supplier generated FAI's.
- Compile FAIRs for internal work to provide evidence of conformity of process and product.
- Maintain company systems with relevant inspection information and keep all physical and digital files up to date.
- Support development of systems to improve efficiencies within inspection department
- Supporting creation of work instructions and SOP's for consistent inspection techniques
- Condition monitoring of inspection equipment
- Supporting management of calibration of inspection equipment
- Supporting development of inspection techniques and capabilities

**Key skills:**

- Experienced inspection background.
- Served a recognised Engineering apprenticeship
- Experienced working within AS9100rev D, / ISO9001:2015 quality certified organisation
- Knowledge of AS9102 FAIR requirements
- Ability to read and interrogate engineering drawings including geometric dimensioning and tolerancing
- Experience in use of CMM inspection equipment, conventional inspection equipment and use of cad systems to view 3D components (i.e. *Solid View*)
- Experienced in use of Microsoft office

**Desirable**

- Automotive, Manufacturing background – must have completed training and experienced in using automotive core tools
- Experienced working within AS9100rev D, ISO9001:2015, ISO14001:2015
- Internal auditor training

**Permali is a part of the Diamorph Group**

Diamorph group supply advanced material solutions that ensure high performance and peace of mind in extremely demanding industrial applications and environments. The group consists of several manufacturing companies based in Manchester, Gloucester, Birmingham and Chessington in the United Kingdom, and Horni Briza, Czech Republic, with sales offices and staff in a further four countries.

The Diamorph group engages in development, manufacturing and sales of high-performance products in the areas of fire protection, high temperature process industries, transportation and industrial and military composites and the customers can be found in more than 60 countries.

Job Types: Full-time, Permanent



Salary: £22,000.00-£24,000.00 per year

Schedule:

- 8 hour shift
- Day shift
- Monday to Friday

**Please send us an email, attaching your current CV to [jobs@permali.co.uk](mailto:jobs@permali.co.uk) and we will get back to you as soon as possible.**